

Date: Tuesday, 1/23/2007 7:31:47 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 30378		
Estimate Number	: 10185		
P.O. Number	: N/A	Part Number	: D21623R078
This Issue	: 1/23/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2162 REV. C
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25222	Drawing Revision	: C
		Material	: N/A
Written By	: <u>[Signature]</u>	Due Date	: 1/29/2007
Checked & Approved By	: <u>07.01.23</u>	Qty:	4 Um: Each
Comment	: Est: A 05.03.08 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 2931

C 207/01/24
 (4)

For D2162-3R-078 Cable which includes the following parts:

Qty	Part Number	Description
1	83V32-3-078	Cable
1	165-172-308	Handle
1	B27081AZKT	Clevis

Possible Supplier: Danco

Material release note is required

2.0

D21623R078P

CABLE



Comment: Qty.: 1.0000 each(s)/Unit Total : 4.0000 each(s)

CABLE ASSEMBLY

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

207/01/27
07/01/24
 (4)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

207.01.31
 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/02/08

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/23/2007 7:31:47 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 30378

Part Number: D21623R078

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

MF
MF

07-01-31

07-01-31

(4)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

07/02/07

(4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: ~~21~~

07/02/07 (4)

MF

07-02-07

(9)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/08

(4)

Job Completion



U 07-02-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

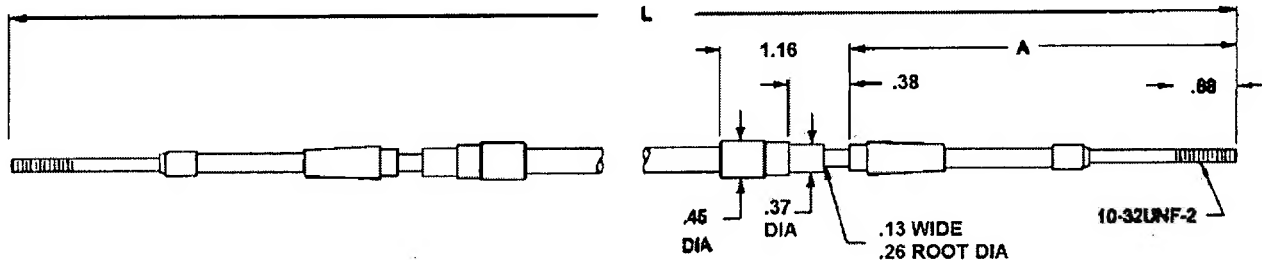
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**
05.06.03

DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03		TITLE CONTROL CABLE	SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

THREAD SIZES	Utility and Low-Friction VLD
	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30378

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Danco

EQUIPMENT INC.

INVOICE# 7145182
 105 #
 Page# 1
 Date: 01/25/07

* SURREY, BRITISH COLUMBIA *

711688
 DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY ON K6A 1K7

O. # P000002931

PST# 787810

VIA FEDEX

REF# 100-ORD 1KR. ON

4.00

4.00

0.00 155-172-308

KNOR BLANK 1/2 25 ONE

EA

14.05

56.20

4.00

4.00

0.00 827081A/KT

CLEVIS PIN & COTTER PIN BALL

EA

5.41

73.64

4.00

4.00

0.00 CC

CABLECRAFT BRAKE CABLE

EA

88.16

252.60

ACTUAL CABLE PART # 82712-2-078

4TH SHIPPING

PLEASE SHIP THIS ORDER OUT COMPLETE
 VIA FEDEX WITH INSURANCE
 THANKS A MILLION DANK

All returns subject to approval and restocking charge
 No returns on custom cables, electrical components,
 seals, or special orders.

Danco

EQUIPMENT INC.

CALGARY, ALBERTA
 308 - 53 AVENUE S.E.
 T2H 0N3
 (403) 253-6421
 FAX 253-1873
 TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA
 9111 - 41 AVENUE
 T6E 6M5
 (780) 468-5151
 FAX 468-1565

EDMONTON, ALBERTA
 16704 - 110 AVENUE
 T5P 1G9
 (780) 488-6161
 FAX 488-6163

SURREY, B.C.
 9475 - 192 STREET
 V4N 3R7
 (604) 888-0513
 FAX 888-1036
 TOLL FREE 1-800-665-0644

REGINA, SASK.
 1155 MacKAY STREET
 S4N 4X9
 (306) 721-8575
 FAX 721-2214
 TOLL FREE 1-800-363-2626

Subtotal	456.27
Freight	0.00
GST	25.88
PST	0.00
Order Total	482.15
AMT PAID	0.00
AMOUNT DUE	482.15

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30
 NOT CHARGED ON OVERDUE ACCOUNTS